

PENTAMID A E20 H schwarz

Polyamide 66
PENTAC Polymer GmbH

Message:
Normal viscosity, high impact modified, heat stabilised polyamide 66

General Information				
Additive		Impact modifier heat stabilizer		
Features		Impact modification Thermal Stability		
Uses		Safety equipment Sporting goods		
Agency Ratings		EC 1907/2006 (REACH)		
Appearance		Black		
Forms		Particle		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.06	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Vertical flow direction	1.6	--	%	ISO 294-4
Flow direction	1.4	--	%	ISO 294-4
Water Absorption				ISO 62
Saturated, 23°C	7.2	--	%	ISO 62
Equilibrium, 23°C, 50% RH	2.4	--	%	ISO 62
Viscosity Number	140	--	cm ³ /g	ISO 307
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness (H 358/30)	100	--	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	1900	900	MPa	ISO 527-2/1
Tensile Stress (Yield)	45.0	35.0	MPa	ISO 527-2
Tensile Strain				ISO 527-2
Yield	7.0	35	%	ISO 527-2
Fracture	40	50	%	ISO 527-2
Flexural Modulus	1750	--	MPa	ISO 178
Flexural Stress	70.0	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method

Charpy Notched Impact Strength				ISO 179/1eA
-30°C	17	--	kJ/m²	ISO 179/1eA
23°C	75	100	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	No Break	--		ISO 179/1eU
23°C	No Break	No Break		ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, not annealed	180	--	°C	ISO 75-2/B
1.8 MPa, not annealed	60.0	--	°C	ISO 75-2/A
Melting Temperature (DSC)	260	--	°C	ISO 3146
Electrical	Dry	Conditioned	Unit	Test Method
Dielectric Strength (1.00 mm)	35	--	kV/mm	IEC 60243-1
Relative Permittivity (1 MHz)	3.20	--		IEC 60250
Comparative Tracking Index	525	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
1.60 mm	HB	--		UL 94
3.20 mm	HB	--		UL 94
Additional Information				
干燥				
ISO Description: PA66-HI, MHRC, 14-020 NThe value listed as Melting Point, ISO 3146, was tested in accordance with ISO 11357.Tensile Strain at Break, ISO 527: >40%				
调节后的				
ISO Description: PA66-HI, MHRC, 14-020 NTensile Strain at Break, ISO 527: >50%Unnotched Charpy Impact, ISO 179, 23°C, Type 1, Edgewise: >100 kJ/m²				
Injection	Dry	Unit		
Drying Temperature	80.0	°C		
Drying Time	3.0	hr		
Suggested Max Moisture	0.14	%		
Suggested Max Regrind	20	%		
Rear Temperature	260 - 285	°C		
Middle Temperature	275 - 290	°C		
Front Temperature	275 - 285	°C		
Processing (Melt) Temp	280	°C		
Mold Temperature	80.0	°C		
Injection Pressure	65.0	MPa		
Holding Pressure	39.0	MPa		
Screw L/D Ratio	20.0:1.0			

Screw Compression Ratio 2.2:1.0 to 2.8:1.0

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