Ad-Tech Epoxy EC-413

Epoxy; Epoxide

Ad-Tech Plastic Systems Corp.

Message:

Ad-Tech Epoxy EC-413 is an Epoxy; Epoxide (Epoxy) product filled with silicon carbide. It can be processed by casting and is available in North America. Characteristics include: Good Dimensional Stability Wear Resistant

General Information					
Filler / Reinforcement	Silicon Carbide				
Features	Good Abrasion Resistance				
	Good Dimensional Stability				
Appearance	Black				
Forms	Pellets				
Processing Method	Casting				
Physical	Nominal Value	Unit	Test Method		
Apparent Density	2.00	g/cm³	ASTM D1895		
Molding Shrinkage - Flow	0.30	%	ASTM D955		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus	5880	MPa	ASTM D638		
Tensile Strength (Break)	41.4	MPa	ASTM D638		
Tensile Elongation (Yield)	1.1	%	ASTM D638		
Flexural Modulus	5080	MPa	ASTM D790		
Flexural Strength (Yield)	57.9	MPa	ASTM D790		
Compressive Modulus	2010	MPa	ASTM D695		
Compressive Strength	96.5	MPa	ASTM D695		
Thermal	Nominal Value	Unit	Test Method		
Glass Transition Temperature	65.6	°C	ASTM E1356		
Thermoset	Nominal Value	Unit	Test Method		
Thermoset Components					

Mix Ratio by Volume: 1.0

Hardener

Mix Ratio by Weight: 10

Mix Ratio by Weight: 100

Mix Ratio by Volume: 4.5

Pot Life (25°C)	480 to 720	min	
Thermoset Mix Viscosity (25°C)	20000	cP	ASTM D2393
Demold Time (25°C)	7200 to 10000	min	

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