

Petrothene® KR92717

High Density (HMW) Polyethylene
LyondellBasell Industries

Message:

PETROTHENE KR92717 is a high molecular weight, high density polyethylene-based compound designed for use in cable insulation and cable jacketing applications. This black compound contains additive packages to ensure UV and processing stability.

General Information			
Features	Good Processing Stability		
	Good UV Resistance		
	High Molecular Weight		
Uses	Cable Jacketing		
	Insulation		
	Wire & Cable Applications		
Agency Ratings	ASTM D 1248, III, Class B, Cat. 4, Grade E11		
	ASTM D 1248, III, Class B, Cat. 4, Grade E9		
	ASTM D 1248, III, Class B, Cat. 4, Grade J5		
	ASTM D 1248, III, Class B, Cat. 5, Grade E11		
	ASTM D 1248, III, Class B, Cat. 5, Grade E9		
	ASTM D 1248, III, Class B, Cat. 5, Grade J5		
Appearance	Black		
Forms	Pellets		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.952	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.50	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	61		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	22.1	MPa	
Break	15.2	MPa	
Tensile Elongation (Break)	700	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -76.0	°C	ASTM D746
Electrical	Nominal Value		Test Method
Dielectric Constant			ASTM D1531

1 kHz	2.30		
1 MHz	2.38		
Dissipation Factor			ASTM D1531
1 kHz	2.0E-4		
1 MHz	2.0E-4		
Additional Information	Nominal Value	Unit	Test Method
Track Resistance			
2.5 kV	17.1	hr	ASTM D2303
Specimen A, No Failure	216.0	hr	ASTM D2132
Specimen B, Erosion	176.2	hr	ASTM D2132
Specimen C, No Failure	216.0	hr	ASTM D2132
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	149 to 163	°C	
Cylinder Zone 2 Temp.	177 to 204	°C	
Cylinder Zone 3 Temp.	191 to 204	°C	
Cylinder Zone 4 Temp.	238 to 260	°C	
Adapter Temperature	246 to 260	°C	
Melt Temperature	246 to 260	°C	
Die Temperature	246 to 260	°C	

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