Rilsan® ASR 20

Polyamide 12

Arkema

Message:

Rilsan® ASR 20 is a Polyamide 12 (Nylon 12) product filled with filler. It can be processed by injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Characteristics include: Antistatic Good UV Resistance Heat Resistant Mold Release Agent

General Information			
Filler / Reinforcement	Filler		
Additive	Antistatic		
	Mold Release		
Features	Antistatic		
	Good UV Resistance		
	High Heat Resistance		
Forms	Pellets		
Processing Method	Injection Molding		
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)		
	Secant Modulus vs. Strain (ISO 11403-1)		
	Shear Modulus vs. Temperature (ISO 11403-1)		
	Viscosity vs. Shear Rate (ISO 11403-2)		

Physical	Dry	Conditioned	Unit	Test Method
Density	1100	1100	kg/m³	ISO 1183 ¹
Melt volume-flow rate (235°C/2.16 kg)	5.00		cm³/10min	ISO 1133 ²
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile modulus	12600	11400	MPa	ISO 527-2 ³
Tensile Stress (Break)	132	128	MPa	ISO 527-2 ⁴
Tensile Strain (Break)	5.0	4.0	%	ISO 527-2 ⁵
Impact	Dry	Conditioned	Unit	Test Method
Charpy notched impact strength				ISO 179/1eA ⁶
-30°C	10.0	10.0	kJ/m²	
23°C	17.0	17.0	kJ/m²	
Charpy impact strength				ISO 179/1eU ⁷
-30°C	59.0	58.0	kJ/m²	

Thermal Dry Conditioned Unit Test Method Deflection Temperature Under Load 130 75-2 % 120 75-2 % 0.45 MPa 175 *C 1.8 MPa 160 *C 1.8 MPa 160 *C Vical Softening Temperature (07Ch, B Temperature (07Ch, B *C CSIM 486-5 cr 150 11377 3 ¹¹ CLTE - Row 486-5 cr/nor/*C ISO 11377 3 ¹¹ COTE - Teme 486-5 cr/nor/*C ISO 11379 2 ¹² Elscrincal Dry Conditioned Unit Test Method Volume restrictify 100 IEC 6003 ¹³ Comparative tracking index IEC 60013 ¹³ Comparative tracking index IEC 60013 ¹³ Ruming Behav at 1.6mm IESO 1210 ¹⁵ Burning Behav at 1.6mm IESO 1210 ¹⁵ NOTE	23°C	59.0	64.0	kJ/m²	
Linder Load ISO 75-2 ⁸ 0.45 MPA 175 °C 1.8 MPa 100 °C 1.8 MPa 100 °C 1.8 MPa 170 °C ISO 1136 - 0 Vicia Softening Temperature (50°CA, 8 170 °C ISO 11357-3 ¹¹ CLTE - Row 408-5 ord/ord/towe ISO 11359-2 ¹² Electrical Dry Conditioned Unit Test Method Comparative tracking inde ISO 11359-2 ¹² ISO 112 ¹⁴ Remmbility Dry Conditioned Unit Test Method Burning Behav. at Liferm ISO 1210 ¹⁵ ISO 1210 ¹⁵ Romothick (150 m) HB ISO 1210 ¹⁵ ISO 1210 ¹⁵ Note ISO 130 32 (150 A) A ISO 130 32 (150 A) A ISO 130 32 (150 A) A 1. Iso 130 32 (150 A) A ISO 130 (150 A) A ISO 130 (150 A) A 2. Tested in accordance with ISO 15030 32 (150 A) A	Thermal	Dry	Conditioned	Unit	Test Method
1.8.MPa 160 "C Vicat Softening Temperature (50°/L), 8 (S0N) 170 "C ISO 306 ⁹ Melting Temperature (10°/L), 8 (S0N) 170 "C ISO 11357-3 ¹¹ CLTE - Row 4.0E - 5 cm/cm/°C ISO 11357-3 ¹¹ CLTE - Row 4.0E - 5 cm/cm/°C ISO 11357-3 ¹¹ CLTE - Row 4.0E - 5 cm/cm/°C ISO 11357-3 ¹¹ CLTE - Row 4.0E - 5 cm/cm/°C ISO 11359-2 ¹² Electrical Day Conditioned Unit Test Method Comparative tracking index ISO 120 ¹⁰ ISO 120 ¹⁰ Burning Behav. at 16mm mon. thickn (160 mm) HB ISO 120 ¹⁰ Burning Behav. at 16mm iso 10350.237C/550%r.h. ISO 120 ¹⁰ 1. Tested in accordance with ISO 10350.237C/550%r.h. ISO 120 ¹⁰ 1. unless otherwise noted. ISO 120 ¹⁰ 1. unless otherwise noted.					ISO 75-2 ⁸
Vicas Softening Temperature (SVC/h, B T70 C ISO 306. ⁹ Metring Temperature (10) 178 C ISO 11357.3 ⁻¹¹ CLTE - Row 40.6-5 cr/cm/rC ISO 11359.2 ⁻¹² Electrical Dy Conditioned Unit Test Method Comparative tracking in Conditioned Joint IEC 60093 ¹³ IEC 60039 ¹³ Comparative tracking in Conditioned Joint IEC 60039 ¹³ IEC 60039 ¹³ Comparative tracking in Conditioned Joint IEC 60039 ¹³ IEC 60039 ¹³ Burning Behav, at 1.6m mon. thich. (1.60 mm) HB IEC 6012 ¹⁰ ¹⁵ Burning Behav, at 1.6m mon. thich. (1.60 mm) HB IEC 6013 ¹³ Sig 0.030.0.217/S050h IEC 112 ¹³ IEC 112 ¹⁵ Sig 0.030.0.217/S050h IEC 112 ¹⁵ IEC 112 ¹⁵ Sig 0.030.0.217/S050h IEC 112 ¹⁵ IEC 112 ¹⁵ Sig 0.030.0.217/S050h IEC 112 ¹⁵ IEC 112 ¹⁵ Sig 0.0350.0.217/S050h IEC 10 ¹⁵ <t< td=""><td>0.45 MPa</td><td>175</td><td></td><td>°C</td><td></td></t<>	0.45 MPa	175		°C	
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	ISO 10350. 23°C/50%r.h.
11.	unless otherwise noted.
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	ISO 10350. 23°C/50%r.h.
16.	unless otherwise noted.

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