TECATRON□™ PPS

Polyphenylene Sulfide

Ensinger Inc.

Message:

TECATRONTM PPS is a high performance thermoplastic that combines good mechanical properties with excellent thermal and chemical resistance properties. There is no known solvent that dissolves TECATRONTM PPS at temperatures below 392° F. Its low ionic impurities make it an excellent choice for applications where high purity is a concern. TECATRONTM GF40 is a glass reinforced material that offers extremely high strength along with excellent chemical resistance properties. TECATRONTM PVX is a bearing grade PPS that is suitable for high load applications. TECATRONTM PPS's excellent thermal and chemical resistance along with its ionic impurities make an excellent choice for applications requiring low outgassing and high purity. TECATRONTM PPS is typically used in the automotive, electrical/ electronic, industrial, mechanical, appliance and semiconductor industries.

General Information				
Features	Low (to None) Ion Content			
	Good dimensional stability			
	High purity			
	High strength			
	Insulation			
	Good corrosion resistance			
	Good creep resistance			
	Good chemical resistance			
Uses	Electrical/Electronic Applications			
	Electrical appliances			
	Industrial application			
	Application in Automobile Field			
Forms	Shapes			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.35	g/cm³	ASTM D792	
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (M-Scale, 23°C)	104		ASTM D785	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	3310	MPa	ASTM D638	
Tensile Strength (Yield, 23°C)	60.0	MPa	ASTM D638	
Tensile Elongation (Break, 23°C)	4.0	%	ASTM D638	
Flexural Modulus (23°C)	3000	MPa	ASTM D790	
Flexural Strength (23°C)	120	MPa	ASTM D790	
Coefficient of Friction ¹ (vs. Itself -				
Dynamic)	0.24		ASTM D1894	
Wear Factor (0.28 MPa, 0.25 m/sec)	1100	10^-8 mm³/N · m	ASTM D3702	

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	27	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	204	°C	ASTM D648
1.8 MPa, not annealed	104	°C	ASTM D648
Melting Temperature	282	°C	ASTM D2133
CLTE - Flow	7.2E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.30	W/m/K	
Maximum operating temperature-Long Term	170	°C	UL 746B
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms•cm	ASTM D257
Dielectric Constant ² (23°C, 60 Hz)	3.00		ASTM D150
Dissipation Factor (23°C, 60 Hz)	1.0E-4		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Additional Information			
Data obtained from extruded shapes mate	erial.		
NOTE			
1.	40 psi, 50 fpm		
2.	50% RH		

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