

DAI-EL™ G-7329 (GN-34)

Fluoroelastomer
DAIKIN AMERICA, INC.

Message:
DAI-EL G-7329 (GN-34) is a cure-incorporated copolymer with low Mooney viscosity, designed especially for injection molding of seals and other complex shapes. It has excellent adhesion to metal.

General Information			
Features	Copolymer		
Uses	Gaskets		
	Seals		
	Tubing		
Appearance	Cream		
	White		
Forms	Slab		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	
Specific Gravity	1.81	g/cm ³	
Mooney Viscosity (ML 1+10, 121°C)	34	MU	
Fluorine Content	66	%	
Low Temperature Brittleness - TR10	-18	°C	ASTM D1329
Hardness	Nominal Value	Unit	
Durometer Hardness			
Shore A ¹	74		
Shore A ²	75		
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			
100% Strain, 25°C ³	5.50	MPa	
100% Strain, 25°C ⁴	6.10	MPa	
Tensile Strength ⁵ (Yield, 25°C)	13.9	MPa	
Tensile Elongation			
Break, 25°C ⁶	200	%	
Break, 25°C ⁷	210	%	
Compression Set			ASTM D395B
200°C, 70 hr ⁸	21	%	
200°C, 70 hr ⁹	25	%	
NOTE			
1.	ODR, Strain: 3°, Test time: 12 min		

2.	MDR 2000, Strain: 0.5°, Test time: 6 min
3.	ODR, Strain: 3°, Test time: 12 min
4.	MDR 2000, Strain: 0.5°, Test time: 6 min
5.	ODR, Strain: 3°, Test time: 12 min
6.	ODR, Strain: 3°, Test time: 12 min
7.	MDR 2000, Strain: 0.5°, Test time: 6 min
8.	MDR 2000, Strain: 0.5°, Test time: 6 min
9.	ODR, Strain: 3°, Test time: 12 min

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

