

Delrin® 900P BK602

ACETAL RESIN

DuPont Performance Polymers

Message:

Low Viscosity Acetal Homopolymer with Improved Processing

General Information			
UL YellowCard	E41938-257616		
Additive	Lubricant		
	Mold Release		
Features	Lubricated		
Agency Ratings	UL Unspecified Rating		
Forms	Pellets		
Processing Method	Injection Molding		
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)		
	Secant Modulus vs. Strain (ISO 11403-1)		
Part Marking Code (ISO 11469)	>POM<		
Resin ID (ISO 1043)	POM		
Physical	Nominal Value	Unit	Test Method
Density	1.42	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	25	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.7	%	
Flow	1.8	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3300	MPa	ISO 527-2
Tensile Stress (Yield)	70.0	MPa	ISO 527-2
Tensile Strain (Yield)	12	%	ISO 527-2
Nominal Tensile Strain at Break	17	%	ISO 527-2
Flexural Modulus	3000	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	6.0	kJ/m ²	
23°C	7.0	kJ/m ²	
Charpy Unnotched Impact Strength (23°C)	130	kJ/m ²	ISO 179/1eU
Notched Izod Impact Strength			ISO 180/1A
-40°C	7.0	kJ/m ²	

23°C	7.0	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	161	°C	ISO 75-2/B
1.8 MPa, Unannealed	98.0	°C	ISO 75-2/A
Melting Temperature ¹	178	°C	ISO 11357-3
CLTE			
Flow : 23 to 55°C	9.2E-7	cm/cm/°C	ASTM E831
Flow	1.0E-4	cm/cm/°C	ISO 11359-2
Transverse	1.0E-4	cm/cm/°C	ISO 11359-2
Transverse : -40 to 23°C	9.2E-5	cm/cm/°C	ISO 11359-2
Flammability	Nominal Value		Test Method
Flammability Classification			IEC 60695-11-10, -20
0.800 mm	HB		
1.50 mm	HB		
NOTE			
1.	10°C/min		

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