

Sicoklar UG20

Polycarbonate
Ravago Group

Message:
PC, high flow

General Information			
Recycled Content	Yes		
Features	High Flow		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	20	g/10 min	ISO 1133
Molding Shrinkage	0.50 to 0.70	%	ISO 2577
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2
Yield	50.0	MPa	
Break	40.0	MPa	
Tensile Strain (Break)	50	%	ISO 527-2
Flexural Modulus	2400	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/1A
-30°C	10	kJ/m ²	
23°C	45	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Annealed)	135	°C	ISO 75-2/A
Vicat Softening Temperature			
--	145	°C	ISO 306/A50
--	140	°C	ISO 306/B50
Ball Pressure Test (125°C)	Pass		
Flammability	Nominal Value	Unit	Test Method
Flame Rating ¹			Internal Method
3.20 mm	HB		
0.750 mm	V-2		
1.60 mm	V-2		
Glow Wire Flammability Index (2.00 mm)	850	°C	IEC 60695-2-12
NOTE			
1.	UL94 internally tested		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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