

LNP™ VERTON™ MV006SU compound

Polypropylene

SABIC Innovative Plastics

Message:

LNP VERTON* MV006SU is a compound based on Polypropylene resin containing 30% Long Glass Fiber. Added features of this material include: Chemically Coupled, Heat Stabilized, UV Stabilized, Structural.

Also known as: LNP* VERTON* Compound MFX-7006 HS UV

Product reorder name: MV006SU

General Information			
UL YellowCard	E121562-101358099		
Filler / Reinforcement	Long Glass Fiber,30% Filler by Weight		
Additive	Heat Stabilizer		
	UV Stabilizer		
Features	Chemically Coupled		
	Heat Stabilized		
Uses	Structural Parts		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			
--	1.13	g/cm ³	ASTM D792
--	1.12	g/cm ³	ISO 1183
Molding Shrinkage			
Flow : 24 hr	0.30	%	ASTM D955
Across Flow : 24 hr	0.60	%	ASTM D955
Across Flow : 24 hr	0.59	%	ISO 294-4
Flow : 24 hr	0.27	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7810	MPa	ISO 527-2/1
Tensile Strength			
Break	103	MPa	ASTM D638
Break	105	MPa	ISO 527-2
Tensile Elongation (Break)	2.6	%	ASTM D638, ISO 527-2
Flexural Modulus			
--	6030	MPa	ASTM D790
--	6450	MPa	ISO 178
Flexural Strength			
--	150	MPa	ASTM D790
--	153	MPa	ISO 178

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	160	J/m	ASTM D256
23°C ¹	19	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	750	J/m	ASTM D4812
23°C ²	50	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	10.0	J	ASTM D3763
--	10.0	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ³ (1.8 MPa, Unannealed, 64.0 mm Span)	158	°C	ISO 75-2/Af
CLTE			ASTM E831
Flow : -40 to 40°C	1.8E-5	cm/cm/°C	
Transverse : -40 to 40°C	4.5E-5	cm/cm/°C	
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Rear Temperature	232 to 243	°C	
Middle Temperature	243 to 254	°C	
Front Temperature	249 to 260	°C	
Processing (Melt) Temp	221 to 249	°C	
Mold Temperature	37.8 to 65.6	°C	
Back Pressure	0.172 to 0.344	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	80*10*4		
2.	80*10*4		
3.	80*10*4 mm		

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