APEX® S94-A0907C2-80NT

Polyvinyl Chloride

Teknor Apex Asia Pacific PTE. LTD.

Message:

APEX S94-A0907C2-80NT is a Polyvinyl Chloride NSF Extrusion Compound available in opaque granular form. It complies with NSF/ANSI STANDARD 61.

General Information			
Features	Non-DEHP plasticizer		
Uses	Pipe		
Forms	Particles		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	86		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break)	20.0	MPa	ASTM D638
Tensile Elongation (Break)	300	%	ASTM D638
Additional Information			

Typical temperature profile for processing compound is from 145°C to 185°C. The optimum temperatures depend on the type of machine as well as screw design being used to process. Feeding zone: 145°CCompression zone: 155°C to 165°CMixing zone: 160°C to 170°CNozzle/ Die zone: 170°C to 185°C

NOTE

500 mm/min

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

