FM® 57

Thermoset Polyimide

Cytec Industries Inc.

Message:

FM® 57 film adhesive is a condensation polyimide adhesive supplied as a supported film with woven fiberglass carrier. FM 57 does not contain methylene dianiline (MDA). It is suitable for bonding metallic and non-metallic substrates as well as honeycomb structures. FM 57 film adhesive can be processed at 350°F (177°C) with a free-standing post-cure at 550°F (288°C). This adhesive film provides a service temperature of -67 to 550°F (-55 to 288°C) and can be used for repair and radar applications. Suggested Applications: Honeycomb sandwich construction Metallic bonding

Non-metallic bonding

General Information			
Features	High Heat Resistance		
Uses	Adhesives		
	Bonding		
Appearance	Brown		
Forms	Film		
Mechanical	Nominal Value	Unit	
Tensile Strength ¹			
24°C	6.14	MPa	
177°C	4.59	MPa	
Shear Strength			
24°C ²	24.3	MPa	
24°C ³	24.8	MPa	
NOTE			
1.	Flatwise tensile, FM 57 film adhesive sandwich bonding		
2.	FM 57 film adhesive on composite substrate		
3.	FM 57 film adhesive on titanium substrate		

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