Braskem PE LBH 0120 BPS

Linear Low Density Polyethylene

Braskem

Message:

LBH0120BPS is a LLDPE Hexene copolymer produced by Braskem. It is a general purpose product that shows a good processing performance balanced with good optical and mechanical properties as well as sealability. Very low gel amount.

Additive:

Antiblocking

Slip

Processing Aid

Applications:

Automatic Packaging (FFS); liners; general purpose; HDPE and LDPE blends

General Information				
Additive	Processing aid			
	Anti-caking agent			
	slip agent			
Features	Low density			
	Low speed solidification crystal point			
	Copolymer			
	smoothness			
	hexene comonomer			
	Anti-caking property			
	Workability, good			
	Compliance of Food Exposure			
Uses	Packaging			
	Lining			
	Mixing			
	General			
Agency Ratings	FDA 21 CFR 177.1520			
Forms	Particle			
Processing Method	Blow film			
	Extrusion			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.917	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (190°C/2.16				
kg)	0.75	g/10 min	ASTM D1238	
Films	Nominal Value	Unit	Test Method	
Tensile Strength			ASTM D882	

MD: Fracture	30.0	МРа	ASTM D882
TD: Fracture	20.0	МРа	ASTM D882
Tensile Elongation			ASTM D882
MD: Fracture	880	%	ASTM D882
TD: Fracture	1100	%	ASTM D882
Flexural Modulus			ASTM D790
1% Secant, MD	170	МРа	ASTM D790
1% Secant, TD	190	МРа	ASTM D790
Dart Drop Impact	180	g	ASTM D1709
Elmendorf Tear Strength			ASTM D1922
MD	310	g	ASTM D1922
TD	500	g	ASTM D1922
Optical	Nominal Value	Unit	Test Method
Gloss (60°)	76		ASTM D2457
Haze	23	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	180 - 200	°C	
Adapter Temperature	205	°C	
Die Temperature	210	°C	
Extrusion instructions			

Blown Film Extrusion-Temperature Profile: from 180 to 210°C-Blow up Ratio: from 2 to 3:1-Die Gap: from 1.8 to 2.5 mm-Screen Package: 40/40 - 100% pure

40/60/40 - Blend

-Mass Temperature: 190°C (max 210°C)

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