

# INEOS PP 500-NA01

Polypropylene Impact Copolymer

INEOS Olefins & Polymers Europe

Message:

500-NA01 is a low melt flow rate impact copolymer for demanding industrial applications. It offers an enhanced impact strength while keeping a high stiffness. This nucleated grade also allows a faster cooling and has a good long term stability.

Applications

Corrugated pipes / conduit pipes

Twin-wall sheets

Fittings

Sheets for thermforming

Injection moulding

Benefits and Features

Improved impact resistance (while keeping a high stiffness)

Very low gel content

Superior processability

| General Information                       |                                      |          |             |
|---|--------------------------------------|----------|-------------|
| Additive                                  | Nucleating Agent                     |          |             |
| Features                                  | Food Contact Acceptable              |          |             |
|   | Good Processability                  |          |             |
|   | Good Thermal Stability               |          |             |
|   | High Impact Resistance               |          |             |
|   | High Stiffness                       |          |             |
|   | Impact Copolymer                     |          |             |
|   | Low Flow                             |          |             |
|   | Low Gel                              |          |             |
|   | Nucleated                            |          |             |
| Uses                                      | Fittings                             |          |             |
|   | Industrial Applications              |          |             |
|   | Sheet                                |          |             |
| Agency Ratings                            | FDA Food Contact, Unspecified Rating |          |             |
| RoHS Compliance                           | Contact Manufacturer                 |          |             |
| Forms                                     | Pellets                              |          |             |
| Processing Method                         | Injection Molding                    |          |             |
|   | Thermoforming                        |          |             |
| Physical                                  | Nominal Value                        | Unit     | Test Method |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 1.5                                  | g/10 min | ISO 1133    |
| Mechanical                                | Nominal Value                        | Unit     | Test Method |
| Tensile Stress (Yield)                    | 25.0                                 | MPa      | ISO 527-2   |

| Flexural Modulus (23°C)                            | 1300          | MPa               | ISO 178     |
|--|---------------|-------------------|-------------|
| Impact   | Nominal Value | Unit              | Test Method |
| Charpy Notched Impact Strength                     |               |                   | ISO 179/1eA |
| -20°C  | 10            | kJ/m <sup>2</sup> |             |
| 23°C   | > 50          | kJ/m <sup>2</sup> |             |
| Notched Izod Impact Strength                       |               |                   | ISO 180/1A  |
| -20°C  | 10            | kJ/m <sup>2</sup> |             |
| 23°C   | > 50          | kJ/m <sup>2</sup> |             |
| Thermal  | Nominal Value | Unit              | Test Method |
| Heat Deflection Temperature (0.45 MPa, Unannealed) | 95.0          | °C                | ISO 75-2/B  |
| Vicat Softening Temperature                        | 154           | °C                | ISO 306/A   |
| Melting Temperature                                | 166           | °C                | ISO 11357-3 |
| Oxidation Induction Time (200°C)                   | > 8.0         | min               | EN 728      |

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