## INEOS Wire & Cable BPD3642

# Linear Low Density Polyethylene INEOS Olefins & Polymers Europe

#### Message:

LLDPE with enhanced properties for crosslinked low voltage cable insulation

BPD3642 is a LLDPE copolymer containing hexene-1 as comonomer which, when compounded with suitable additives, is designed for silane crosslinked LV insulation. BPD3642 can be used in a silane one step crosslinking process (Monosil® for example) and in a silane two step crosslinking process (Sioplas® process).

BPD3642 has been developed specifically to provide enhanced crosslinking and extrusion performances, thanks to proprietary process and catalyst and fit for purpose product design.

LLDPE with enhanced properties for high performance cable jacketing

**Applications** 

BPD3642 is a LLDPE which, when compounded with suitable additives, is designed for jacketing of cables, especially power cables.

BPD3642 combines an enhanced environmental stress cracking resistance to excellent mechanical properties.

General Information					
Features	Copolymer				
	Crosslinkable				
	Hexene Comonomer				
	Low Density				
Uses	Cable Jacketing				
	Low Voltage Insulation				
	Power Cable Jacketing				
	Wire & Cable Applications				
Agency Ratings	ASTM D 1248, I, Class A, Cat. 3				
	ISO 1872 PE KGN 18D045				
RoHS Compliance	Contact Manufacturer				
Forms	Pellets				
Processing Method	Extrusion				
Physical	Nominal Value	Unit	Test Method		
Density (23°C)	0.920	g/cm³	ISO 1183		
Melt Mass-Flow Rate (MFR) (190°C/2.16					
kg)	3.0	g/10 min	ISO 1133		
Environmental Stress-Cracking Resistance (10% Igepal, F0)	> 1000	hr	IEC 60811-406		
Hardness	Nominal Value	Unit	Test Method		
Shore Hardness (Shore D, 1 sec)	53		ISO 868		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Stress					

Break	28.0	MPa	ISO 527-2
Break, 23°C <sup>1</sup>	28.0	MPa	ISO 527-2/50
Tensile Strain			
Break	800	%	ISO 527-2
Break, 23°C <sup>2</sup>	500	%	ISO 527-2/50
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-76.0	°C	ISO 974
Hot Set - 15 min, 0.2 MPa <sup>3</sup> (200°C)	60	%	IEC 60811-507
Electrical	Nominal Value		Test Method
Dialogtria Constant (1 MUL)			
Dielectric Constant (1 MHz)	2.30		ASTM D1531
Dissipation Factor (1 MHz)	2.30 7.0E-5		ASTM D1531  ASTM D1531
Dissipation Factor (1 MHz)			
Dissipation Factor (1 MHz)  NOTE	7.0E-5		

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