# RJM SN602

### Polyamide 66

RJM International, Inc.

### Message:

RJM SN602 is a Polyamide 66 (Nylon 66) product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Additive/Masterbatch. Primary characteristic: flame rated.

General Information			
Uses	Compounding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.31	g/cm³	ASTM D792
Molding Shrinkage - Flow	1.2 to 1.8	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	67.7	MPa	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	3240	MPa	ASTM D790
Flexural Strength	118	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	39	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature	80	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	260 to 280	°C	
Mold Temperature	65.0	°C	

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### Recommended distributors for this material

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