

Tecotek® PC44 GR003 ZG70

Polycarbonate
Eurotec Engineering Plastics

Message:
PC, unfilled, flame retardant - halogen (RoHS compliant), light grey

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Appearance	Light Grey		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PC FR(16)		
Physical	Nominal Value	Unit	Test Method
Density	1.23	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow	0.50	%	
Flow	0.50	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	0.20	%	ISO 62
Moisture Content	< 0.10	%	ISO 15512
Back Pressure	Low		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2500	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	65.0	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	> 20	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/1A
-30°C	8.0	kJ/m ²	
23°C	10	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	135	°C	ISO 75-2/B
1.8 MPa, Unannealed	120	°C	ISO 75-2/A
Vicat Softening Temperature	140	°C	ISO 306/B
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
Comparative Tracking Index (Solution A)	225	V	IEC 60112

Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	V-0		
1.60 mm	V-0		
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (2.00 mm)	925	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	3.0 to 4.0	hr	
Hopper Temperature	60.0 to 80.0	°C	
Processing (Melt) Temp	250 to 290	°C	
Mold Temperature	80.0 to 100	°C	
Injection Rate	Moderate-Fast		
Holding Pressure	60.0 to 120	MPa	

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