# SLOVASTER® B1 GF 20 000/2

# Polybutylene Terephthalate

## Plastcom

### Message:

PBT for injection moulding, pure without lubricant, chemically reinforced with 20% glass fibre, excellent flow. Characterised by excellent properties also at minus temperatures like eg. modulus of elasticity in tension and bending, tensial strength, toughness. Does not absorb water, that means that identical properties are maintained also in wet environment. Melt is characterised by very good rheology, which enables manufacturing of extremely multiple products with complicated downflow-path. Anisotropy of shrinkage is much better in comparison with PA, what influences the manufacturing of round, cylindric or other hole products. Application in the automotive, electrical and engineering industry - connectors of cable harnesses, car-door locks, connection links, grips etc. Delivered in natural mode and in the full RAL colour scale.

General Information					
UL YellowCard	E359603-101375902				
Filler / Reinforcement	Glass Fiber,20% Filler by Weight				
Features	Chemically Coupled				
	Good Flow				
	Low Temperature Toughness				
	Low to No Water Absorpti	on			
Uses	Automotive Applications				
	Connectors				
	Electrical/Electronic Applications				
	Engineering Parts				
	Flexible Grips				
Appearance	Colors Available				
	Natural Color				
Processing Method	Injection Molding				
Resin ID (ISO 1043)	РВТ				
Physical	Nominal Value	Unit	Test Method		
Density	1.45	g/cm³	ISO 1183		
Melt Mass-Flow Rate (MFR) (250°C/2.16					
kg)	25	g/10 min	ISO 1133		
Molding Shrinkage			STM 64 0808		
Across Flow	1.8	%			
Flow	0.43	%			
Water Content	0.050	%	ISO 960		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus	7500	MPa	ISO 527-2		
Tensile Stress (Yield)	120	MPa	ISO 527-2		
Tensile Strain (Yield)	3.0	%	ISO 527-2		

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-	Processing (Melt) Temp	240 to 260	°C	
Injection Pressure 60.0 to 100 MPa	Mold Temperature	50.0 to 80.0	°C	
	Injection Pressure	60.0 to 100	MPa	

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