

Auracell® CAP H

Cellulose Acetate Propionate

Rotuba Extruders, Inc.

Message:

Scented grade

General Information		
Features	Updatable resources	
	Good stability	
	Good color stability	
Uses	Mould	
	Buttons	
	Toys	
	Glasses	
Forms	Particle	
Processing Method	Injection molding	
Injection	Nominal Value	Unit
Drying Temperature	66	°C
Drying Time	2.0	hr
Rear Temperature	154 - 160	°C
Middle Temperature	168 - 174	°C
Front Temperature	185 - 196	°C
Nozzle Temperature	185 - 196	°C
Mold Temperature	38 - 82	°C
Injection Pressure	8.27 - 10.3	MPa
Back Pressure	0.00 - 0.345	MPa
Vent Depth	0.051 - 0.076	mm
Injection instructions		

Root: 290 to 300°FRear - Root: 300 to 310°FInjection Cycle Times: 8 to 12 secsBooster Cycle Time: 6 to 12 secCure Time: 40 to 70 sec

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Recommended distributors for this material

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