

LNP™ STAT-KON™ PFD06 compound

Polyamide 6
SABIC Innovative Plastics

Message:

LNP STAT-KON PFD06 is a compound based on Nylon 6 resin containing Glass Fiber, Carbon Powder. Added features of this material include: Electrically Conductive.

Also known as: LNP* STAT-KON* Compound PF-30

Product reorder name: PFD06

General Information			
Filler / Reinforcement	Glass \charcoal powder		
Features	Conductivity		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.43	g/cm ³	ASTM D792
Molding Shrinkage			
Flow: 24 hours	0.40	%	ASTM D955
Transverse flow: 24 hours	1.2	%	ASTM D955
Vertical flow direction: 24 hours	1.2	%	ISO 294-4
Flow direction: 24 hours	0.38	%	ISO 294-4
Water Absorption			
24 hr, 50% RH	0.50	%	ASTM D570
Equilibrium, 23°C, 50% RH	0.91	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ¹	11700	MPa	ASTM D638
Tensile Strength (Break)	159	MPa	ASTM D638
Tensile Elongation (Break)	2.3	%	ASTM D638
Flexural Modulus	11000	MPa	ASTM D790
Flexural Strength	241	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	110	J/m	ASTM D256
Unnotched Izod Impact (23°C)	910	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.20 mm)	206	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0 - 6.0	ohms	ASTM D257
Volume Resistivity	1.0E+3	ohms · cm	ASTM D257
NOTE			
1.	50 mm/min		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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