

RTP 100 FR A HF

Polypropylene Homopolymer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Additive	Flame retardancy		
Features	High liquidity		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.998	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	2.0	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.010	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1380	MPa	ASTM D638
Tensile Strength	27.6	MPa	ASTM D638
Tensile Elongation (Break)	50	%	ASTM D638
Flexural Modulus	1520	MPa	ASTM D790
Flexural Strength	40.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	1100	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	104	°C	ASTM D648
1.8 MPa, not annealed	48.9	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.794 mm, Values per RTP Company testing.)	V-0		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D955, 0.25in: 25mil/in-Preliminary Product Data per RTP Co.-			

Injection	Nominal Value	Unit
Drying Temperature	82.2	°C
Drying Time	2.0	hr
Suggested Max Regrind	20	%
Rear Temperature	218 - 249	°C
Middle Temperature	218 - 249	°C
Front Temperature	218 - 249	°C
Mold Temperature	32.2 - 65.6	°C
Injection Pressure	68.9 - 103	MPa

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Recommended distributors for this material

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