SUPREME Specialty PS SP553

Ignition Resistant Polystyrene

Supreme Petrochem Ltd.

Message:

Flame Retardant Polystyrene (FR-HIPS) Characteristics: Ignition Resistant UL94 "V2" rated High Flow Properties Good Balance of Toughness and Rigidity Available in dark color Incorporating DBDPO Processing: Molding Gas Assist Molding Applications: TV cabinets, VCR cabinets Electrical boxes, electrical appliance parts

General Information			
UL YellowCard	E185934-226966		
Additive	Flame Retardancy 3		
Features	Impact resistance, high		
	High liquidity		
	Thermal stability, good		
	Good toughness		
	Medium hardness		
	Flame retardant		
	Flame retardancy		
Uses	Electrical/Electronic Applications		
	Home appliance components		
	Shell		
UL File Number	E185934		
Appearance	Available colors		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.12	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	10	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (23°C, 3.20 mm,	25.0	145	
Injection Molded)	25.0	MPa	ASTM D638
Tensile Elongation ² (Break, 23°C, 3.20 mm, Injection Molded)	40	%	ASTM D638
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Ball Indentation Temperature 82.0 °C IEC 60598-1 Electrical Nominal Value Unit Test Method Surface Resistivity (3.20 mm) 1.0E+14 ohms IEC 60093 Volume Resistivity (3.20 mm) 1.0E+16 ohms · cm IEC 60093 Dielectric Constant (23°C, 3.20 mm, 1 MHz) 2.60 IEC 60250 IEC 60250 Dissipation Factor (23°C, 3.20 mm, 1 MHz) 4.0E-4 IEC 60250 IEC 60250 Flammability Nominal Value Unit Test Method Flame Rating (1.60 mm) V-2 UL 94 Glow Wire Ignition Temperature (1.60 mm) 850 °C IEC 60093, 23°C, 3.2mm: >1E16 60695-2-1 Additional Information The value listed as Ball Indent Temp, IEC 60598-1 was tested in accordance with IEC335-1.Surface Resistivity, IEC 60093, 23°C, 3.2mm: >1E16 ohm-cm Injection Nominal Value Unit Injection Nominal Value Unit Test Method Injection Injection Nominal Value Unit Test Method Inject 60093, 23°C, 3.2mm: >1E16 ohm-cm Inject 60093, 23°C, 3.2mm: >1E16 ohm-cm Inject 60093, 23°C, 3.2mm: >1E16 ohm-cm Inject 60093, 23°C, 3.2mm: >1E16 oh						
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Mold Temperature 40.0 - 60.0 °C NOTE 1. 50 mm/min	Drying Time	2.0	hr			
NOTE 50 mm/min	Processing (Melt) Temp	250	°C			
1. 50 mm/min	Mold Temperature	40.0 - 60.0	°C			
	NOTE					
2 50 mm/min	1.	50 mm/min				
2. 30 mm/mm	2.	50 mm/min				
3. 标准 B (120°C/h), 压力1 (10N)	3.	标准 B (120°C/h), 压 力1 (10N)				

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519 Phone: +86 13424755533 Email: sales@su-jiao.com No. 215, Lianhe North Road, Fengxian District, Shanghai, China

