

Panlite® MN-4800

Polycarbonate

TEIJIN LIMITED

Message:

Transparent Flame Retardant

General Information			
UL YellowCard	E98529-100687233		
Features	Bromine Free		
	Flame Retardant		
	Good Mold Release		
Uses	General Purpose		
	Lighting Applications		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow : 4.00 mm	0.50 to 0.70	%	
Flow : 4.00 mm	0.50 to 0.70	%	
Water Absorption (23°C, 24 hr)	0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	63.0	MPa	ISO 527-2/50
Nominal Tensile Strain at Break	> 50	%	ISO 527-2/50
Flexural Modulus ¹	2260	MPa	ISO 178
Flexural Stress ²	98.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	10	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	125	°C	ISO 75-2/A
CLTE			ISO 11359-2
Flow	7.0E-5	cm/cm/°C	
Transverse	7.0E-5	cm/cm/°C	
RTI Elec (1.50 mm)	80.0	°C	UL 746
RTI Imp (1.50 mm)	80.0	°C	UL 746

RTI Str (1.50 mm)	80.0	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-0		UL 94
Glow Wire Flammability Index			IEC 60695-2-12
1.50 mm	960	°C	
2.00 mm	960	°C	
Glow Wire Ignition Temperature			IEC 60695-2-13
1.50 mm	850	°C	
2.00 mm	850	°C	
Optical	Nominal Value	Unit	Test Method
Transmittance (3000 μm)	88.0	%	ASTM D1003
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

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