# ALCOM® PA66 910/1.3 CF/GF30

### Polyamide 66

### ALBIS PLASTIC GmbH

### Message:

ALCOM®PA66 910/1.3 CF/GF30 is a polyamide 66 (nylon 66) product, which contains 30% glass and carbon fiber reinforced materials. It can be processed by injection molding and is available in North America, Europe or the Asia-Pacific region. ALCOM®The application fields of PA66 910/1.3 CF/GF30 include engineering/industrial parts and automobile industry.

Features include:

Comply with REACH standard

**ROHS** certification

Conductivity

High stiffness

heat stabilizer

General Information				
Filler / Reinforcement	Glass and carbon fiber reinforced materials, 30% filler by weight			
Additive	heat stabilizer			
Features	Conductivity			
	Rigidity, high			
	Thermal Stability			
Uses	Machine/mechanical parts			
	Application in Automobile Field			
	Bearing			
Agency Ratings	EC 1907/2006 (REACH)			
RoHS Compliance	RoHS compliance			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.33	g/cm³	ISO 1183	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	12000	MPa	ISO 527-2	
Tensile Stress (Break)	195	MPa	ISO 527-2	
Tensile Strain (Break)	3.0	%	ISO 527-2	
Flexural Modulus	10600	MPa	ISO 178	
Flexural Stress	269	MPa	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength	7.0	kJ/m²	ISO 179/1eA	
Charpy Unnotched Impact Strength	45	kJ/m²	ISO 179/1eU	
Thermal	Nominal Value	Unit	Test Method	
Heat Deflection Temperature (1.8 MPa,				
Unannealed)	252	°C	ISO 75-2/A	
Vicat Softening Temperature	235	°C	ISO 306/B50	

Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 2.0E+3	ohms	IEC 60093
Injection	Nominal Value	Unit	
Drying Temperature - Desiccant Dryer	80	°C	
Drying Time - Desiccant Dryer	2.0 - 12	hr	
Processing (Melt) Temp	280 - 300	°C	
Mold Temperature	80 - 120	°C	

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### Recommended distributors for this material

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