

Grilamid® L 20 G grey 9280

Polyamide 12

EMS-GRIVORY

Message:

Grilamid® L 20 G grey 9280 is a Polyamide 12 (Nylon 12) material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for extrusion or injection molding.

Important attributes of Grilamid® L 20 G grey 9280 are:

- Flame Rated
- Heat Resistant
- Impact Resistant
- Wear Resistant

Typical applications include:

- Electrical/Electronic Applications
- Automotive
- Engineering/Industrial Parts
- Hose/Tubing
- Household Applications

General Information				
Features		Good Wear Resistance		
		High Heat Resistance		
		High Impact Resistance		
Uses		Automotive Applications		
		Connectors		
		Electrical/Electronic Applications		
		Engineering Parts		
		Household Goods		
		Medical/Healthcare Applications		
		Power/Other Tools		
		Sporting Goods		
		Tubing		
		Wire & Cable Applications		
Appearance		Grey		
Forms		Granules		
Processing Method		Extrusion		
		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.01	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	0.80	--	%	
Flow	0.80	--	%	

Water Absorption				ISO 62
Saturation, 23°C	1.5	--	%	
Equilibrium, 23°C, 50% RH	0.70	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Shore Hardness (Shore D, 15 sec)	--	70		ISO 868
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	--	1100	MPa	ISO 527-2
Tensile Stress				ISO 527-2
Yield	--	40.0	MPa	
Break	--	50.0	MPa	
Tensile Strain (Yield)	--	12	%	ISO 527-2
Nominal Tensile Strain at Break	--	> 50	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	--	6.0	kJ/m ²	
23°C	--	7.0	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	--	100	kJ/m ²	
23°C	--	100	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	115	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	45.0	--	°C	ISO 75-2/A
Maximum Use Temperature				Internal Method
Long Term	90 to 100	--	°C	
Short Term	150	--	°C	
ISO Type	PA12, MHR, 18-010	--		ISO 1874
Melting Temperature ¹	178	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	1.2E-4	--	cm/cm/°C	
Transverse	1.4E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+12	ohms	IEC 60093
Volume Resistivity	--	1.0E+13	ohms · cm	IEC 60093
Electric Strength	--	32	kV/mm	IEC 60243-1
Comparative Tracking Index	--	600	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method

Flammability Classification (0.800 mm)	HB	--	IEC 60695-11-10, -20
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NOTE

- 10°C/min

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