

Hifax CA 7378 A

Thermoplastic Polyolefin Elastomer
LyondellBasell Industries

Message:

Hifax CA 7378 A is a reactor TPO (thermoplastic polyolefin) manufactured using the LyondellBasell's proprietary Catalloy process technology. It is suitable for injection molding controlled shrinkage applications (e.g. automotive exterior or interior). Hifax CA 7378 A exhibits high melt flow rate with good impact/stiffness balance and reduced shrinkage. The grade is available in natural pellet form.

General Information			
Features	Good Impact Resistance		
	Good Stiffness		
	High Flow		
	Low Shrinkage		
Uses	Automotive Applications		
	Automotive Exterior Parts		
	Automotive Interior Parts		
	Compounding		
	Plastics Modification		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Compounding		
	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ISO 1183/A
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	ISO 1133
Molding Shrinkage			Internal Method
Across Flow	1.0	%	
Flow	0.90	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	21.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	8.0	%	
Break	> 500	%	
Flexural Modulus	1200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method

Notched Izod Impact Strength			ISO 180
-40°C	5.5	kJ/m ²	
23°C	37	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	90.0	°C	ISO 75-2/B
CLTE - Flow (23 to 80°C)	1.0E-4	cm/cm/°C	ASTM D696

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