

VESTODUR® X7212

Polybutylene Terephthalate

Evonik Industries AG

Message:

Evonik manufactures a range of polybutylene terephthalate compounds that are supplied under the registered trademark VESTODUR®. Material properties characterizing VESTODUR® compounds are:

- high thermostability
- high stiffness
- low water absorption resulting in high dimensional stability
- high hardness
- good strength
- good sliding friction behavior, low abrasion
- good creep behavior
- good electrical properties
- good chemical resistance
- good weathering resistance
- good processability
- no tendency to form stress cracks

General Information	
UL YellowCard	E66645-248212
Filler / Reinforcement	Glass Fiber,45% Filler by Weight
Features	Flame Retardant
	Good Abrasion Resistance
	Good Chemical Resistance
	Good Creep Resistance
	Good Dimensional Stability
	Good Electrical Properties
	Good Processability
	Good Strength
	Good Thermal Stability
	Good Weather Resistance
	High Hardness
	High Stiffness
	Low to No Water Absorption
Uses	Automotive Applications
	Fuel Lines
	Thin-walled Parts
	Wire & Cable Applications
Appearance	White
Forms	Pellets
Processing Method	Extrusion

Injection Molding

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.84	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (250°C/2.16 kg)	6.00	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.4	%	
Flow	0.15	%	
Water Absorption (Saturation, 23°C)	0.30	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	86		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	15500	MPa	ISO 527-2
Tensile Stress	150	MPa	ISO 527-2/50
Tensile Strain (Break)	1.3	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C, Complete Break	12	kJ/m ²	
23°C, Complete Break	12	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C, Complete Break	45	kJ/m ²	
23°C, Complete Break	45	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	223	°C	ISO 75-2/B
1.8 MPa, Unannealed	217	°C	ISO 75-2/A
Vicat Softening Temperature			
--	220	°C	ISO 306/A
--	215	°C	ISO 306/B
Melting Temperature	221 to 226	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow : 23 to 55°C	2.0E-5	cm/cm/°C	
Transverse : 23 to 55°C	4.0E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+14	ohms · cm	IEC 60093
Electric Strength ¹ (1.00 mm, in Oil)	27	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
23°C, 100 Hz	4.40		
23°C, 1 MHz	4.60		
Dissipation Factor			IEC 60250

23°C, 100 Hz	4.0E-3		
23°C, 1 MHz	0.013		
Comparative Tracking Index			IEC 60112
-- ²	250	V	
Solution A	275	V	
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.400 mm	V-0		
0.800 mm	V-0		
1.60 mm	V-0		
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (2.00 mm)	775	°C	IEC 60695-2-13
Oxygen Index	37	%	ISO 4589-2
Additional Information	Nominal Value		Test Method
Electrolytical Corrosion	A1 step		IEC 60426
NOTE			
1.	K 20/P 50		
2.	100 Drops value		

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