

EMAREX® 400 GF13

Polyamide 66

MRC Polymers, Inc.

Message:

EMAREX® 400 GF13 is a Polyamide 66 (Nylon 66) material filled with 13% glass fiber. It is available in North America for injection molding.

General Information			
Filler / Reinforcement	Glass Fiber,13% Filler by Weight		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.50 to 0.70	%	ASTM D955
Water Absorption (24 hr)	1.0	%	ASTM D570
Relative Viscosity	50	mPa · s	ASTM D789
Reinforcement Content	11 to 15	%	ASTM D2584
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	122		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	96.5	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	4140	MPa	ASTM D790
Flexural Strength	159	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	43	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	210	°C	
1.8 MPa, Unannealed	199	°C	
Melting Temperature	265	°C	ASTM D789

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Recommended distributors for this material

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