

TIPPLEN® R 959 A

Polypropylene Random Copolymer

MOL Petrochemicals Co. Ltd.

Message:

TIPPLEN R 959 A is a reactor grade random copolymer polypropylene for injection moulding applications. The product formulated with special nucleating and optical whitener agent with excellent transparency and gloss. This improved reactor grade has very narrow MWD which provide good dimensional stability, low warpage, excellent smell/odor and organoleptic behaviors. This grade contains nucleating and antistatic agent. TIPPLEN R 959 A is suitable for replacement of PVC, PS or PET.

TIPPLEN R 959 A is recommended for injection moulding for the production of household articles, containers and thin-walled packaging for cosmetics, toiletries, herbs, confectionery, where the higher gas-permeability is no problem. It is applicable for injection moulding of transparent food containers, which can use in microwave oven.

TIPPLEN R 959 A is suitable for food contact. The product complies with Food Contact and Toy Safety Regulations.

General Information			
Additive	Antistatic		
	Nucleating Agent		
Features	Antistatic		
	Food Contact Acceptable		
	High Clarity		
	High Gloss		
	Nucleated		
	Random Copolymer		
	Recyclable Material		
Uses	Containers		
	Cosmetic Packaging		
	Food Containers		
	Household Goods		
	Thin-walled Packaging		
	Toys		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	45	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	86		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	1200	MPa	ISO 527-2
Tensile Stress (Yield, Injection Molded)	30.0	MPa	ISO 527-2

Tensile Strain (Yield, Injection Molded)	12	%	ISO 527-2
Flexural Modulus (Injection Molded)	1250	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C, Injection Molded)	5.0	kJ/m ²	ISO 180/A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	84.0	°C	ISO 75-2/B
Injection	Nominal Value	Unit	
Processing (Melt) Temp	185 to 230	°C	

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