

AKROMID® B3 GF 15 natural (2469)

Polyamide 6
AKRO-PLASTIC GmbH

Message:

AKROMID® B3 GF 15 natural (2469) is a 15% glass fibre reinforced polyamide 6 with medium stiffness and strength and light inherent color
Applications are mainly components in mechanical engineering and in the automotive industry

General Information				
Filler / Reinforcement		Glass Fiber,15% Filler by Weight		
Features		High Stiffness		
		Medium Strength		
Uses		Engineered Applications		
Appearance		Natural Color		
Resin ID (ISO 1043)		PA6 GF15		
Physical	Dry	Conditioned	Unit	Test Method
Density (23°C)	1.23	--	g/cm ³	ISO 1183
Spiral Flow	87.0	--	cm	Internal Method
Molding Shrinkage				ISO 294-4
Across Flow	0.70	--	%	
Flow	0.30	--	%	
Water Absorption (Saturation, 23°C)	7.7 to 8.3	--	%	ISO 62
Humidity Absorption - 62% RH (70°C)	2.6 to 2.9	--	%	ISO 1110
Reinforcement Content	15	--	%	ISO 1172
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness (H 961/30)	180	--	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	6100	3300	MPa	ISO 527-2/1
Tensile Stress (Break)	120	75.0	MPa	ISO 527-2/5
Tensile Strain (Break)	3.0	10	%	ISO 527-2/5
Flexural Modulus ¹	5200	--	MPa	ISO 178
Flexural Stress ²	180	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	6.0	--	kJ/m ²	
23°C	7.0	11	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU

-30°C	43	--	kJ/m ²	
23°C	52	95	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	220	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	205	--	°C	ISO 75-2/A
Melting Temperature ³	220	--	°C	DIN EN 11357-1
CLTE				ISO 11359-2
Flow : 23 to 80°C	2.3E-5	--	cm/cm/°C	
Transverse : 23 to 80°C	9.6E-5	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	IEC 60093
Volume Resistivity	1.0E+13	1.0E+10	ohms·cm	IEC 60093
Comparative Tracking Index (Solution A)	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate ⁴ (1.00 mm)	< 100	--	mm/min	FMVSS 302
Flame Rating (1.60 mm)	HB	--		UL 94
Glow Wire Flammability Index (1.60 mm)	650	--	°C	IEC 60695-2-12
NOTE				
1.	2.0 mm/min			
2.	2.0 mm/min			
3.	10 K/min, DSC			
4.	> 1 mm			

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