

# RTP 3487-1

Liquid Crystal Polymer

RTP Company

Message:

Carbon Fiber

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 40% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.53	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.050 - 0.10	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	36200	MPa	ASTM D638
Tensile Strength	172	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 2.0	%	ASTM D638
Flexural Modulus	31000	MPa	ASTM D790
Flexural Strength	290	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	320	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	229	°C	ASTM D648
Additional Information	Nominal Value	Unit	
Primary Additive	40	%	
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	271 - 302	°C	
Mold Temperature	37.8 - 93.3	°C	
Injection Pressure	34.5 - 82.7	MPa	
Injection instructions			

The key to successfully molding this material is to start mold open cycles as soon as the screw reaches its retracted position.

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Recommended distributors for this material

# Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

