

DENISAB 0513

Acrylonitrile Butadiene Styrene
Vamp Tech

Message:

ABS, 5% mineral filled, UL 94 certificate, not Flame Retardant compound, good mechanical properties.

General Information			
Filler / Reinforcement	Mineral,5.0% Filler by Weight		
Agency Ratings	UL 94		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.08	g/cm ³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2700	MPa	ASTM D638
Tensile Strength (Yield)	40.0	MPa	ASTM D638
Tensile Elongation (Break)	> 10	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	10	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	25	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	80.0	°C	ASTM D648A
Vicat Softening Temperature	100	°C	ASTM D1525 ¹
RTI Elec	75.0	°C	UL 746
RTI Imp	75.0	°C	UL 746
RTI Str	75.0	°C	UL 746
Injection	Nominal Value	Unit	
Drying Temperature	60.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	220	°C	
Mold Temperature	60.0	°C	
NOTE			
1.	Loading 2 (50 N)		

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