

# POLYfill PPH TS15020

Polypropylene Homopolymer

Polykemi AB

Message:

Mineral reinforced

General Information			
Filler / Reinforcement	Mineral,20% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	15	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.1 to 1.3	%	
Flow	1.1 to 1.3	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	30.0	MPa	ISO 527-2
Tensile Strain (Yield)	7.5	%	ISO 527-2
Flexural Modulus (23°C)	2000	MPa	ISO 178
Flexural Stress	47.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	2.5	kJ/m <sup>2</sup>	
23°C	4.0	kJ/m <sup>2</sup>	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature <sup>1</sup>			
0.45 MPa, Unannealed	113	°C	ISO 75-2/B
1.8 MPa, Unannealed	61.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	145	°C	ISO 306/A50
--	84.0	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	750	°C	IEC 60695-2-13
NOTE			
1.	120°C/hr		

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