RTP 702 Z

High Density Polyethylene

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
Agency Ratings	FDA not rated		
RoHS Compliance	Contact manufacturer		
Appearance	Black Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	**Nominal Value**	**Unit**	**Test Method**
Specific Gravity	1.06	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.010	%	ASTM D570
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale)	64		ASTM D785
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	3650	MPa	ASTM D638
Tensile Strength	22.8	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	2760	MPa	ASTM D790
Flexural Strength	33.8	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (3.18 mm)	64	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	270	J/m	ASTM D4812
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	121	°C	ASTM D648
1.8 MPa, not annealed	107	°C	ASTM D648
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating (1.59 mm)	HB		UL 94
Additional Information			

The value listed as Flammability, UL 94, was tested in accordance with RTP test standards.Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in: 6mil/inTensile Elongation, ASTM D-638: >10

Injection	Nominal Value	Unit
Drying Temperature	79.4	°C
Drying Time	2.0	hr
Suggested Max Regrind	20	%
Rear Temperature	177 - 288	°C
Middle Temperature	177 - 288	°C
Front Temperature	177 - 288	°C
Mold Temperature	21.1 - 51.7	°C
Injection Pressure	68.9 - 138	MPa
Back Pressure	0.345	MPa

Recommended distributors for this material

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