INEOS HDPE B53-35H-100

High Density Polyethylene Copolymer

INEOS Olefins & Polymers USA

Message:

B53-35H-100 is a high density polyethylene copolymer developed for injection blow molding. Zinc Stearate is incorporated in the formulation as a release agent. It is recommended for use in applications which require a combination of high top load strength and good environmental stress crack resistance (ESCR). This material meets the Food and Drug Administration requirements of 21CFR 177.1520.

General Information					
Additive	Stearate				
Features	Copolymer				
	Food Contact Acceptable				
	Good Mold Release				
	High Density				
	High ESCR (Stress Crack Resist.)				
	High Strength				
Agency Ratings	EC 1907/2006 (REACH)				
	FDA 21 CFR 177.1520				
RoHS Compliance	Contact Manufacturer				
Forms	Pellets				
Processing Method	Injection Blow Molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.955	g/cm³	ASTM D4883		
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.33	g/10 min	ASTM D1238		
Environmental Stress-Cracking Resistance (100% Igepal, F50)	30.0	hr	ASTM D1693B		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore D)	64		ASTM D2240		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength ¹			ASTM D638		
Yield	27.6	MPa			
Break	17.2	MPa			
Tensile Elongation ²			ASTM D638		
Yield	9.0	%			
Break	> 600	%			
Flexural Modulus			ASTM D790A		
2% Secant	1030	МРа			
Tangent	1450	MPa			

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	170	J/m	ASTM D256
Notched Izod Impact (Area)	16.0	kJ/m²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	75.0	°C	
1.8 MPa, Unannealed	47.8	°C	
Brittleness Temperature	< -75.0	°C	ASTM D746
Vicat Softening Temperature	127	°C	ASTM D1525
NOTE			
1.	51 mm/min		
2.	51 mm/min		

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