

POLYfill PP CIP6020F

Polypropylene

Polykemi AB

Message:

Mineral reinforced

General Information			
Filler / Reinforcement	Mineral,20% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.1 to 1.4	%	
Flow	1.1 to 1.4	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	21.0	MPa	ISO 527-2
Flexural Modulus (23°C)	2000	MPa	ISO 178
Flexural Stress	35.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-40°C	3.0	kJ/m ²	
-20°C	3.5	kJ/m ²	
23°C	25	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	129	°C	ISO 75-2/B
1.8 MPa, Unannealed	67.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	145	°C	ISO 306/A50
--	66.0	°C	ISO 306/B50
NOTE			
1.	120°C/hr		

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