

POCAN® TP 740-101 000000

Polybutylene Terephthalate + ASA

LANXESS GmbH

Message:

PBT+ASA, 15 % glass fibers, injection molding, low tendency to warp, improved surface finish

General Information			
Filler / Reinforcement	Glass Fiber, 15% Filler by Weight		
Features	Good Surface Finish		
	Low Warpage		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.39	g/cm ³	ISO 1183
Apparent Density	0.80	g/cm ³	ISO 60
Melt Volume-Flow Rate (MVR) (270°C/5.0 kg)	55.0	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 2577
Across Flow : 270°C, 2.00 mm ¹	0.70	%	
Across Flow : 120°C, 4 hr, 2.00 mm ²	0.30	%	
Flow : 270°C, 2.00 mm ³	0.40	%	
Flow : 120°C, 4 hr, 2.00 mm ⁴	0.20	%	
Water Absorption			ISO 62
Saturation, 23°C	0.40	%	
Equilibrium, 23°C, 50% RH	0.10	%	
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness	150	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	6000	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	100	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	2.5	%	ISO 527-2/5
Flexural Modulus ⁵ (23°C)	5200	MPa	ISO 178/A
Flexural Stress ⁶ (23°C)	150	MPa	ISO 178/A
Flexural Strain at Flexural Strength ⁷ (23°C)	3.2	%	ISO 178/A
ISO Shortname	PBT+PET+ASA, GHMR, 09-060, GF15		ISO 7792
Residual Moisture Content	0.0 to 0.020	%	Karl Fisher
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	40	kJ/m ²	
23°C	50	kJ/m ²	

Unnotched Izod Impact Strength (23°C)	40	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	210	°C	ISO 75-2/B
1.8 MPa, Unannealed	150	°C	ISO 75-2/A
Vicat Softening Temperature	165	°C	ISO 306/B120
Melting Temperature ⁸	225 to 250	°C	ISO 11357-3
Flammability	Nominal Value		Test Method
Flame Rating			
0.800 mm	HB		UL 94
1.60 mm	HB		
Injection	Nominal Value	Unit	Test Method
Drying Temperature - Circulation Dryer	120	°C	
Drying Time - Circulation Dryer	4.0 to 8.0	hr	
Processing (Melt) Temp	260 to 280	°C	
Mold Temperature	80.0 to 100	°C	

NOTE

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|----|-----------------------------|
| 1. | 60x60x2mm, 80°C MT, 600 bar |
| 2. | 60x60x2mm |
| 3. | 60x60x2mm, 80°C MT, 600 bar |
| 4. | 60x60x2mm |
| 5. | 2.0 mm/min |
| 6. | 2.0 mm/min |
| 7. | 2 mm/min |
| 8. | 10°C/min |

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