# Elastocon® 2850PE

#### Thermoplastic Elastomer

## **Elastocon TPE Technologies**

## Message:

Elastocon® 2850PE thermoplastic elastomer has been developed for applications that require rubber-like properties and a good surface finish.

Elastocon® 2850PE is FDA compliant and well suited for consumer goods and industrial applications requiring U.V. stability. Elastocon® 2850PE can be overmolded and coextruded with polyethylene.

General Information					
Features	Good UV resistance				
	Soft				
	Excellent appearance				
Uses	overmolding				
	Industrial application				
	Consumer goods application field				
Agency Ratings	FDA not rated				
Forms	Particle				
Processing Method	Blow molding				
	Extrusion				
	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	0.890	g/cm³	ASTM D792		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore A)	52		ASTM D2240		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Stress (100% Strain)	1.73	MPa	ASTM D412		
Tensile Strength (Yield)	6.41	MPa	ASTM D412		
Tensile Elongation (Break)	630	%	ASTM D412		
Injection	Nominal Value	Unit			
Rear Temperature	177 - 193	°C			
Front Temperature	182 - 188	°C			
Nozzle Temperature	193 - 204	°C			
Mold Temperature	21.1 - 37.8	°C			
Injection Rate	Fast				
Back Pressure	0.689 - 1.38	МРа			
Extrusion	Nominal Value	Unit			
Hopper Temperature	< 79.4	°C			
Cylinder Zone 1 Temp.	191 - 232	°C			

Cylinder Zone 2 Temp.	191 - 232	°C	
Cylinder Zone 3 Temp.	191 - 232	°C	
Cylinder Zone 4 Temp.	191 - 232	°C	
Cylinder Zone 5 Temp.	191 - 232	°C	
Die Temperature	191 - 232	°C	
Extrusion instructions			

Compression ratio: 2.5 to 3.0

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