

Polimid B 30 GF EM2

Polyamide 6

Poliblend S.p.a.

Message:

Polimid B 30 GF EM2 is a Polyamide 6 (Nylon 6) material filled with 30% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, or Latin America.

Important attributes of Polimid B 30 GF EM2 are:

Flame Rated

Impact Modified

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Impact Modifier		
Features	Impact Modified		
Appearance	Natural Color		
Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Molding Shrinkage	0.40 to 0.80	%	
Water Absorption (23°C, 24 hr)	0.80	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6800	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield	140	MPa	
Break	140	MPa	
Tensile Strain			ISO 527-2
Yield	4.0	%	
Break	4.0	%	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	16	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	110	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	215	°C	ISO 75-2/B
1.8 MPa, Unannealed	205	°C	ISO 75-2/A
Continuous Use Temperature ¹	110	°C	
Vicat Softening Temperature	218	°C	ISO 306/A120
Ball Pressure Test (165°C)	Pass		IEC 60695-10-2
Melting Temperature	222	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	500	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method

Flame Rating			UL 94
0.800 mm	HB		
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Flammability Index (2.00 mm)	650	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	> 3.0	hr	
Processing (Melt) Temp	230 to 260	°C	
Mold Temperature	70.0 to 90.0	°C	
NOTE			
1.	Without Load		

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