

Multilon® DN-3720F

Polycarbonate + ABS

TEIJIN LIMITED

Message:

PC/ABS polymer alloy, Non-halogen type flame resistant series

General Information			
UL YellowCard	E98529-319359	E244324-101599227	
Filler / Reinforcement	Filler,20% Filler by Weight		
Features	Bromine Free		
	Flame Retardant		
	High Rigidity		
Uses	Business Equipment		
	Industrial Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.34	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow : 4.00 mm	0.30 to 0.50	%	
Flow : 4.00 mm	0.20 to 0.40	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6100	MPa	ISO 527-2/1
Tensile Stress (Break)	60.0	MPa	ISO 527-2/5
Tensile Strain (Break)	5.0	%	ISO 527-2/5
Flexural Modulus ¹	5400	MPa	ISO 178
Flexural Stress ²	100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	60	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	95.0	°C	ISO 75-2/B
1.8 MPa, Unannealed	83.0	°C	ISO 75-2/A
Vicat Softening Temperature	98.0	°C	ISO 306/B50
CLTE			ISO 11359-2
Flow	3.0E-5	cm/cm/°C	
Transverse	6.5E-5	cm/cm/°C	

Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.00 mm	V-1		
1.30 mm	V-0		
1.80 mm	5VB		
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

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