

POLYMAN® (ABS) M/TK-H

Acrylonitrile Butadiene Styrene

A. Schulman Europe

Message:

heat resistant ABS grade with good flow

General Information			
UL YellowCard	E86615-100954723		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	17.0	cm³/10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	110	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	45.0	MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	2.5	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	11	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	60	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	101	°C	ISO 75-2/Bf
1.8 MPa, not annealed	95.0	°C	ISO 75-2/Af
Vicat Softening Temperature	100	°C	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Glow Wire Flammability Index			IEC 60695-2-12
1.50 mm	650	°C	IEC 60695-2-12
3.00 mm	650	°C	IEC 60695-2-12
Additional Information			

- 1.)
- Not for use in food contact applications2.)
- Not for use in medical or pharmaceutical applications

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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