

# EXCELINK 1500B

Thermoplastic Vulcanizate

JSR Corporation

## Message:

EXCELINK 1500B is a thermoplastic vulcanized rubber (TPV) material. This product is available in North America or Asia Pacific region. The processing method is injection molding.

The main features of EXCELINK 1500B are:

Strong adhesion

high liquidity

Good processability

The typical application field of EXCELINK 1500B is: sealing application

General Information			
Features	Good formability		
	Good adhesion		
	High liquidity		
Uses	Seals		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.880	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR)			ISO 1133
230°C/2.16 kg	6.0	g/10 min	ISO 1133
230°C/5.0 kg	110	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	51		ISO 868
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress - Across Flow			ISO 37
100% strain	1.40	MPa	ISO 37
300% strain	2.20	MPa	ISO 37
Tensile Stress - Across Flow (Yield)	4.70	MPa	ISO 37
Tensile Elongation - Across Flow (Break)	640	%	ISO 37
Compression Set			ISO 815
23°C, 22 hr	35	%	ISO 815
70°C, 22 hr	39	%	ISO 815
Optical	Nominal Value		Test Method
Gloss (60°)	11		ISO 2813
Additional Information			

Adhesive Strength, JSR Method, 200 mm/min: 1.8 MPaAdhesive Elongation, JSR Method, 200 mm/min: 170%

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