

# IROSTIC® S 6514

Thermoplastic Polyurethane Elastomer

Huntsman Corporation

## Message:

IROSTIC® is the Huntsman trade name for a range of polyurethane based raw materials for the manufacture of TPU adhesives.

IROSTIC® is globally available in a broad range of base polyol and isocyanate chemistries and can be used as a one or two-component system with IRODUR® cross-linkers.

IROSTIC® "Footwear Adhesives" features:

Very good heat resistance

Good adhesion to various substrates

Good green strength

May be used as one or two component adhesives

High tear resistance

Good hydrolysis resistance

Low temperature flexibility

High peel strength

IROSTIC® "Adhesives" applications:

Footwear

Laminating Adhesives

Do It Yourself

Textiles

Print industry

Bonding of woven / non-woven fabrics

Athletic shoes and sporting goods

Packaging materials

Aerospace and automotive assemblies

General Information			
Uses		Textile applications	
		Adhesive	
Physical	Nominal Value	Unit	Test Method
Viscosity-15% solid in MEK <sup>1</sup> (20°C)	60 - 700	mPa · s	
Crystallization Rate	11.0 - 38.0	min	Internal method
Flowability <sup>2</sup>	92 - 162	°C	ASTM 28
Processing Temperature	130 - 170	°C	
SAFT <sup>3</sup>	40 - 149	°C	Internal method
Activation temperature	50 - 55	°C	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness <sup>4</sup>			DIN 53505
Shaw A	85 - 94		DIN 53505
Shaw D	25 - 32		DIN 53505
Elastomers	Nominal Value	Unit	
Tensile Strength			
Yield	3.00 - 3.50	MPa	
Fracture	6.00 - 19.0	MPa	
Tensile Elongation (Break)	850 - 1200	%	

Additional Information	Nominal Value	Unit	Test Method
Excellent adhesion to: paper PVC wood textile rubber leather Appearance after solvent-evaporation: Talc added to low viscosity grades			

NOTE			
1.	# viscosities available within grade:		
	6		
2.	@ average viscosity		
3.	cotton-cotton 0.5 kg load		
4.	@ average viscosity		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

