

Lupox® GP2306FC

Polybutylene Terephthalate

LG Chem Ltd.

Message:

Description
Flame Retardant
Application
IT/OA, E&E(Connector)

General Information			
UL YellowCard	E248280-533893	E353371-101107257	
Features	Flame Retardant		
Uses	Electrical/Electronic Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.62	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.30 to 1.0	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.070	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break, 3.20 mm)	127	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	2.0	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	8830	MPa	ASTM D790
Flexural Strength ⁴ (Yield, 3.20 mm)	186	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 6.40 mm)	64	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 6.40 mm)	210	°C	ASTM D648
Peak Melting Temperature	223	°C	ASTM D3418
RTI Elec	140	°C	UL 746
RTI Imp	140	°C	UL 746
RTI Str	140	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+17	ohms·cm	ASTM D257
Dielectric Strength (1.00 mm)	28	kV/mm	ASTM D149
Arc Resistance	PLC 6		ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.710 mm	V-0		
1.50 mm	V-0		

3.00 mm	V-0	
Injection	Nominal Value	Unit
Drying Temperature	110 to 120	°C
Drying Time	4.0 to 6.0	hr
Suggested Max Moisture	0.020	%
Rear Temperature	240 to 245	°C
Middle Temperature	245 to 250	°C
Front Temperature	250 to 255	°C
Nozzle Temperature	250 to 265	°C
Processing (Melt) Temp	250 to 265	°C
Mold Temperature	40.0 to 80.0	°C
NOTE		
1.	5.0 mm/min	
2.	5.0 mm/min	
3.	1.3 mm/min	
4.	1.3 mm/min	

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