

# AMTOPP CH30

Polypropylene  
Inteplast Group

Message:

Metalizable Base CoEx Heat Sealable  
BIAXIALLY ORIENTED POLYPROPYLENE FILM ONE SIDE SEALABLE FOR FOOD PACKAGING

General Information			
Uses	Film		
	Food Packaging		
Physical	Nominal Value	Unit	
Dimensional Stability			
Across Flow, 130°C <sup>1</sup>	< 3.0	%	
Flow, 130°C <sup>2</sup>	< 5.0	%	
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	30	µm	
Tensile Strength			ASTM D882
MD : Yield	117	MPa	
TD : Yield	207	MPa	
Tensile Elongation			ASTM D882
MD : Break	190	%	
TD : Break	70	%	
Oxygen Transmission Rate (22°C, 0% RH)	1500	cm³/m²/24 hr	ASTM D3985
Water Vapor Transmission Rate (38°C, 90% RH)	4.7	g/m²/24 hr	ASTM F1249
Yield <sup>3</sup>	36.6	m²/kg	
Heat Seal Temperature <sup>4</sup>	121	°C	
Surface Energy	42	dyne/cm	ASTM D2578
Optical	Nominal Value	Unit	Test Method
Haze	2.5	%	ASTM D1003
NOTE			
1.	5 minuites		
2.	5 minutes		
3.	Internal Method		
4.	1/2 sec, 30 PSI		

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