

Plaslube® POM CO TL15

Acetal (POM) Copolymer
Techmer Engineered Solutions

Message:

Plaslube®POM CO TL15 is a polyoxymethylene (POM) copolymer product. It can be processed by injection molding and is available in North America. Features include:
flame retardant/rated flame
Copolymer
Wear-resistant
Lubrication

General Information			
Additive	PTFE lubricant (15%)		
Features	Low friction coefficient		
	Copolymer		
	Good wear resistance		
	Lubrication		
Appearance	Available colors		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.49	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.8	%	ASTM D955
Water Absorption (24 hr)	0.17	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	92		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	57.9	MPa	ASTM D638
Tensile Elongation (Break)	8.0	%	ASTM D638
Flexural Modulus	2070	MPa	ASTM D790
Flexural Strength	75.8	MPa	ASTM D790
Coefficient of Friction			ASTM D1894
With steel-dynamic	0.16		ASTM D1894
With steel-static	0.090		ASTM D1894
Wear Factor	60	10 ⁻⁸ mm ³ /N · m	ASTM D3702
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	43	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	100	°C	ASTM D648
CLTE - Flow	9.0E-5	cm/cm/°C	ASTM D696

Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257
Dielectric Strength ¹	18	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	1.0 - 2.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	177 - 188	°C	
Middle Temperature	188 - 199	°C	
Front Temperature	182 - 193	°C	
Nozzle Temperature	177 - 188	°C	
Processing (Melt) Temp	188 - 204	°C	
Mold Temperature	76.7 - 93.3	°C	
Injection Rate	Moderate-Fast		
Back Pressure	0.345 - 0.689	MPa	
Injection instructions			
Screw Speed: MediumRecommendations for Molding and Tool Conditions: Well ventedMoisture Content, as received: Product is packaged at 0.2% or less.Drying not normally required. Dry at 180°F for 1 to 2 hours if necessary.			
NOTE			
1.	Method A (short time)		

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