

RTP 301 TFE 5 FR L

Polycarbonate
RTP Company

Message:

Glass Fiber - PTFE Lubricated - Flame Retardant - Non-PBBO/E - UL94 V-0

General Information			
UL YellowCard	E84658-251449		
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
Additive	PTFE lubricant (5%)		
Features	Lubrication		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.33	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.40 - 0.60	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.10	%	ASTM D570
Moisture Content	0.020	%	
Primary Additive	10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3790	MPa	ASTM D638
Tensile Strength	62.1	MPa	ASTM D638
Tensile Elongation (Yield)	5.0 - 8.0	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	1600	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	143	°C	ASTM D648
1.8 MPa, not annealed	138	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	

Drying Time	4.0	hr
Dew Point	-28.9	°C
Processing (Melt) Temp	288 - 316	°C
Mold Temperature	82.2 - 121	°C
Injection Pressure	68.9 - 103	MPa

Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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