

Witcom PPS 2C

Polyphenylene Sulfide

Witcom Engineering Plastics B.V.

Message:

Witcom PPS 2C is a Polyphenylene Sulfide (PPS) product filled with 10% carbon fiber. It is available in Europe.

Characteristics include:

Flame Rated

Conductive

General Information			
Filler / Reinforcement	Carbon Fiber,10% Filler by Weight		
Features	Conductive		
Physical	Nominal Value	Unit	Test Method
Density	1.37	g/cm ³	ISO 1183
Molding Shrinkage - Flow (3.00 mm)	0.20 to 0.60	%	ISO 2577
Water Absorption			ISO 62
Saturation, 23°C	0.070	%	
Equilibrium, 23°C, 50% RH	0.040	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	< 110	MPa	ISO 527-2
Tensile Strain (Break)	1.0 to 2.0	%	ISO 527-2
Flexural Modulus	9300	MPa	ISO 178
Flexural Stress	155	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	5.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength	25	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	250	°C	ISO 75-2/A
CLTE - Flow	3.0E-5	cm/cm/°C	ISO 11359-2
RTI Imp (3.00 mm)	200	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+2 to 1.0E+6	ohms	ASTM D257
Volume Resistivity	1.0E+2 to 1.0E+6	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.00 mm)	V-0		ISO 1210

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

