

4PROP® 9C11120 XHFR1

Polypropylene Copolymer
4Plas

Message:

4PROP 9C11120 XHFR1 is a MFI 15 20% Talc Filled UL listed FR-V0, Heat Stabilised Copolymer Polypropylene

General Information			
Filler / Reinforcement	Talc filler, 20% filler by weight		
Additive	heat stabilizer		
Features	Copolymer		
	Thermal Stability		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.36	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	15	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	3500	MPa	ISO 527-2/5
Tensile Stress (Break, 23°C)	20.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	10	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180/1A
-30°C	5.0	kJ/m ²	ISO 180/1A
23°C	15	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	60.0	°C	ISO 75-2/A
Melting Temperature ¹	165	°C	ISO 11357
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-0		UL 94
3.20 mm	V-0		UL 94
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (2.00 mm)	725	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Processing (Melt) Temp	200 - 240	°C	
Mold Temperature	20.0 - 50.0	°C	

Injection Rate	Moderate	
Holding Pressure	40.0 - 80.0	MPa
Screw Speed	200	rpm

Injection instructions

Feed Throat Temperature: 20 - 60 °CBack Pressure: Low

NOTE

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| 1. | 10 K/min |
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