

OMIKRON IRT 305 NERO 808

Polypropylene Copolymer
TECNOPOL

Message:
PP COPOLYMER, 10% TALCUM, UV STABILIZED, BLACK

General Information			
Filler / Reinforcement	Talc filler, 10% filler by weight		
Additive	UV stabilizer		
Features	Copolymer		
	Good UV resistance		
Appearance	Black		
	Available colors		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.970	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	19.0	MPa	ISO 527-2
Tensile Strain (Break)	100	%	ISO 527-2
Flexural Modulus	1400	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180
0°C	14	kJ/m ²	ISO 180
23°C	40	kJ/m ²	ISO 180
Aging	Nominal Value	Unit	Test Method
Accelerated Aging (150°C)	6.3	day	Internal method
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	50.0	°C	ISO 75-2/A
Vicat Softening Temperature	54.0	°C	ISO 306/B
Flammability	Nominal Value	Unit	Test Method
Burning Rate	< 100	mm/min	FMVSS 302
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0	hr	
Rear Temperature	210 - 260	°C	

Middle Temperature	210 - 260	°C
Front Temperature	210 - 260	°C
Mold Temperature	40.0 - 60.0	°C
Injection Pressure	9.00 - 11.0	MPa
Injection Rate	Moderate	
Back Pressure	0.500 - 1.00	MPa

Injection instructions

Post Pressure: 60 - 80 bar

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

