

POLYblend PC/ABS 85 M10

Polycarbonate + ABS

Polykemi AB

Message:

PC/ABS-blend

General Information			
Filler / Reinforcement	Filler, 10% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	35	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	53.0	MPa	ISO 527-2
Tensile Strain (Break)	93	%	ISO 527-2
Flexural Modulus (23°C)	4100	MPa	ISO 178
Flexural Stress	85.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	7.0	kJ/m ²	
23°C	30	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	133	°C	ISO 75-2/B
1.8 MPa, Unannealed	109	°C	ISO 75-2/A
Vicat Softening Temperature	124	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.20 mm)	650	°C	IEC 60695-2-13
NOTE			
1.	120°C/hr		

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